



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9229	REV. A SHEET 1 OF 1
DATE 02.03.21		TITLE REPLACEMENT WINDOW KIT	SCALE NTS
A	02.03.21	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-567 REV. C

REF. CANADIAN STC: SH92-18

REF. FAA STC: SH989NE

FOR AIRCRAFT ALREADY EQUIPPED WITH THE SMALL WINDOW KIT (D350-567-011), IT IS ACCEPTABLE TO INCREASE VISIBILITY BY REMOVING THE OUTER D2125 WINDOW AND INSTALLING THE D350-567-023 KIT. LEAVE THE D2214 FLOOR WINDOW AS IS. INSTALL THE D350-567-023 KIT PER SECTION 3.5 (NOTES 7 THROUGH 9) OF INSTALLATION INSTRUCTIONS D350-567 REV. C.

Qty -023	Part Number	Description
X	D350-567-023	REPLACEMENT WINDOW KIT
1	D2942	REPLACEMENT WINDOW, LARGE
1	D2463-0750	NEOPRENE SEAL
2 SQ. YD	N/A	7.5 OZ VOLAN GLASS CLOTH
9	2600-6	¼ TURN FASTENER
9	2600-LW	WASHER
9	212-12	RECEPTACLE
22	AN526C832R9	SCREW (OR AN526C832-9)
44	AN960JD8	WASHER
22	MS21042L08	NUT (OR MS21042-08)
18	MS20470AD3-5	RIVET

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: MAR. 21, 2002
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